

LOUISVILLE
MARLBORO LIGHTS KS REG SF/6's/4's
PRODUCT CODE-0660/0663/0662

EFFECTIVE DATE: 4/09/84

COPY

CIGARETTE SPECIFICATION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH : 84.0 MM
CIGARETTE CIRCUMFERENCE : 24.80 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 31.000 MM
PACK MOISTURE : (SP) 12.50 (6s-4s) 13.10% W/W
TOTAL R.T.D. : 5.20 IN. H2O
DILUTION TARGET : 20.0 +/- 5.0 %

TIPPING PAPER :
62MM X 3200M WHITE MARL. TGL GSR-156 12-827-B LASER PERF.
U & R W/ : 62MM X 3200M WHITE MARL. TGL GSR-156 12-827-C LASER PERF.
TIPPING ADHESIVE :
BULK: AJAX 563-6 61-001-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
MAX 80/S/3 : B-78097

GLUE PATCH SIZE : 9.0 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION : MARLBORO LIGHTS KS SF (FTB - 6'S & 4'S)
FILLER CUTTING SIZE : 30 CUTS PER INCH
ROD LENGTH : 57.0 MM
ROD CIRCUMFERENCE : 24.80 MM
ROD R.T.D. : IN. H2O

CIGARETTE PAPER :
27.25MM X 6500M KC/DEM 156/EC 756 10-023-A

INK :
MARK 8 : MARLBORO BLACK #22493 (MARK 8) 60-920-A
MARLBORO BLACK #37077 (MARK 9/9-5) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGT. PAPER CHANGED FROM KC/DEM 137-1/EC 878, 27.25MM X
6500M, PM CODE 10-135-A TO KC/DEM 156/EC 756, PM CODE
10-023-A

PREPARED BY: K. A. NEWMAN
APPROVED BY: *[Signature]*
OPERATIONS SERVICES

DATE: 4/03/84
PREVIOUS: 3/16/84

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